



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3954-7

Job Sheet 167436



Part No: D3954-7

Job Qty: 10 ea

Part Name: Ratchet Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/10/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/9/17	0.00	0.00	Start Up Machining		<i>or</i>
100	MILL Conv	10 pcs	11/9/17	0.00	0.02	Mill Conv 1	FK R-11-6		
110	Waterjet	10 pcs	11/9/17	0.01	5.13	Waterjet1			<i>or</i>
120	QC	10 pcs	11/9/17	0.00	0.00	QC2			<i>or</i>
125	Mill Conv	10 pcs	11/9/17	0.00	5.62	Mill Conv 1			
127	QC	10 pcs	11/9/17	0.00	0.00	QC2			
130	QC	10 pcs	11/9/17	0.00	0.00	QC8			
140	Powdercoat	10 pcs	11/10/17	0.00	0.44	Powdercoat8			<i>BR 17-11-17</i>
150	QC	10 pcs	11/10/17	0.00	0.00	QC3			<i>35</i>
160	Packaging	10 pcs	11/10/17	0.00	0.00	Packaging3			<i>BYC 17/11/17</i>
170	QC21-SA	10 Ea	11/10/17	0.00	0.00	QC21			

Part Op 100 - mill to size

Descriptions: 110 - 1-Cut as per Dwg D3954 2-Deburr if necessary

125 - Drill and Ream hole and mill as per Dwg

140 - START TIME: *LOS ON T: 4:00*

160 - LOCATION: WA002

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303B1.000X2.000	5	10	0	0

125822

5.3

Part Specifications

Specifications could not be found.

Plex 11/1/17 10:32 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S007333

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Ratchet Lug

PART NO: D3954-7
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/07/17
Job No: 167436

DART AEROSPACE LTD		Work Order:	
Description: Ratchet Lug		Part Number:	D3954-7
Inspection Dwg: D3954	Rev: D		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by: J.C. L.	Audited by:	Preliminary Approval:
Date: 17-11-09	Date:	Date:

Rev	Date	Change	Revised by	Approved
A	09.06.11	New Issue	KJ	
B	09.11.04	Dwg Rev updated	KJ	
C	12.03.08	Dimensions updated per Dwg Rev C	KJ	
D	13.02.27	Dwg Rev updated	KJ	